



**ABS**

**COPY**

**MISCELLANEOUS SURVEY REPORT**

<b>SURVEY OF:</b>		
<b>WITNESS OF UNDERWATER (DRY)WELDING PROCEDURE QUALIFICATION</b>		
Report No.: 00FM3263	Date: 30TH OCTOBER 2000	Port: FRÉMANTLE
Vessel's Name: N/A	ABS ID/PID/ETD: P18690	
Manufacturer: N/A	Mfg.No.: N/A	
Purchaser/Builder/S.Y.: XLT INDUSTRIAL TRAINING PTY LTD	PO No./Hull No.: N/A	
Location: SPEARWOOD ,WESTERN AUSTRALIA	Rating (WP/HP/KW): N/A	
Serial Number: N/A	Weight: N/A	Test Pressure: N/A
Material Test Report No.: SEE ITEM 3 BELOW	Service Use: UNDERWATER (DRY)WELDING	
Drawing No. N/A	Date Approved:	ABS Markings N/A

**THIS IS TO CERTIFY** that the undersigned Surveyor to this Bureau attended for the above survey and reports as follows:

- 1.XLT INDUSTRIAL TRAINING PTY LTD UNDERWATER WELDING PROCEDURE SPECIFICATION (WPS) UW/ABS/001 WRITTEN TO AWS D 3.6 1993/CLASS A WERE REVIEWED**
- 2. THE UNDERWATER (DRY) WELDING PROCEDURE QUALIFICATION RUNNING TEST CARRIED OUT IN THREE (3) METERS OF WATER, WAS WITNESSED AND FOUND TO COMPLY WITH XLT INDUSTRIAL TRAINING WPS UW/ABS/001.**  
**WELDER: L SIMONETTI**  
**PROCESS: MANUAL METAL ARC (DRY) WELDING (SMAW)**  
**POSITION: 1G**
- 3. DESTRUCTIVE TESTING AND NON DESTRUCTIVE EXAMINATION WAS CARRIED OUT BY ETRS PTY LTD,A NATA APPROVED FACILITY(NATIONAL ASSOCIATION OF TESTING AUTHORITIES,AUSTRALIA) AND FOUND TO COMPLY WITH THE CODE REQUIREMENTS (ETRS REPORTS WHM 00695/001 DATED 10TH OCTOBER 2000 AND WHM00695/1 DATED 10TH OCTOBER 2000 REFERS)**  
**NOTE: 1) TESTED AFTER AGEING IN ACCORDANCE WITH AWS D3.6-1993 SECT 5.11.4**  
**NOTE: 2) UNDERWATER POST WELD HEAT TREATMENT WAS WITNESSED ENABLING THE WELD TO BE AGED TO MEET THE REQUIREMENTS OF THE CODE**

I F Dsouza Surveyor, American Bureau of Shipping

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Surveyor, American Bureau of Shipping

(If additional space is required, use other side of this form)

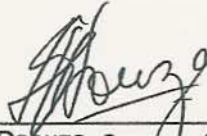
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Details of Survey (continued)

- 4. MATERIAL (AS 3678 GRADE 350,12MM) AND WELDING CONSUMABLES (XL-T1, 3.2MM, 6013) CERTIFICATION REVIEWED AND VERIFIED.
- 5. THE WELDING PROCEDURE SPECIFICATION AND QUALIFICATION REPORTED UPON ARE CONSIDERED TO COMPLY WITH THE REQUIREMENTS OF AWS D3.6 1993 CLASS A
- 6. WELDER/DIVER MR. L. SIMONETTI IS AUTOMATICALLY QUALIFIED FOR THIS PROCEDURE.

END OF REPORT

  
I F Dsouza Surveyor, American Bureau of Shipping

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Surveyor, American Bureau of Shipping

	YES	NO	N/A
1. Manufacture or finishing carried out according to:			
a) approved plans <del>and to the Rules</del>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
b) <u>CLIENT/CODE</u> specifications.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
2. Testing carried out as required by <del>Rules/Specifications</del> and as reported herein	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
3. Calibration of testing/measuring equipment confirmed, with records maintained at facility or located <u>ETRS</u>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
4. Components stamped with report number and ABS markings	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>

AB 113 Distribution

Purchaser	2
ABS Office @ Destination	1
ABS Houston CDC	1
Local	1
Other	—

REVIEWED By:  Date: 01 Nov 2000 Port: FREMANTLE